Sika® MonoTop® 611
One-component, polymer-modified, silica fume enhanced, cementitious pump and pour mortar

Description
Sika® MonoTop® 611 is a 1-component silica fume-enhanced, polymer-modified, portland-cement, mortar.

Where to Use
- On grade, above, and below grade on concrete and mortar.
- On horizontal, vertical and overhead surfaces.
- As a structural repair material for parking facilities, industrial plants, walkways, bridges, tunnels, and dams.
- Free-flowing repair mortar for hard-to-reach areas.
- Filler for voids and cavities.
- For underwater application in conjunction with Sikament® 100SC. Consult Technical Service for dosage information. Independent test data is available however on site testing is recommended to confirm performance under actual field conditions.

Advantages
- Superior abrasion resistance over conventional portland cement mortar.
- High bond strength.
- Compatible with coefficient of thermal expansion of concrete.
- Increased resistance to deicing salts.
- High early strengths.
- Simple-to-use labor-saving system.
- Easily mixed.
- High compressive and flexural strengths.
- Good freeze/thaw resistance.
- Easily applied to clean, sound substrate.
- Not a vapor barrier.
- Not flammable.

Coverage
Approximately 0.42 cu. ft./unit. Approximately 0.67 cu. ft./unit (50 lbs. of MT 611+42 lbs. 3/8” pea gravel)

Packaging
50-lb. multi-wall bag.

Typical Data (Material and curing conditions @ 73°F (23°C) and 50% R.H.)

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Shelf Life</td>
<td>1 year in original, unopened packaging.</td>
</tr>
<tr>
<td>Storage Conditions</td>
<td>Store dry at 40°-95°F (4°-35°C). Condition material to 65°-75°F before using.</td>
</tr>
<tr>
<td>Color</td>
<td>Concrete gray when mixed.</td>
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<tr>
<td>Mixing Ratio</td>
<td>Mix with clean potable water at rate of 1 gallon per bag. Start with 4/5 gallon and temper slowly to consistency required with remainder of gallon.</td>
</tr>
<tr>
<td>Application Time</td>
<td>Approximately 30 min. after mixing with water. Mortar remains plastic for a longer period, but will have less adhesion after this period of time. Application time is dependent on temperature and relative humidity.</td>
</tr>
<tr>
<td>Flexural Strength (ASTM C-293)</td>
<td>28 days 720 psi (5.0 MPa)</td>
</tr>
<tr>
<td>Splitting Tensile Strength (ASTM C-496)</td>
<td>28 days 500 psi (3.4 MPa)</td>
</tr>
<tr>
<td>Bond Strength* (ASTM C-882 modified)</td>
<td>28 days 2,200 psi (15.2 MPa)</td>
</tr>
<tr>
<td>Compressive Strength (ASTM C-109)</td>
<td>1 day 3,000 psi (20.7 MPa)</td>
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<tr>
<td></td>
<td>7 days 5,500 psi (37.9 MPa)</td>
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<tr>
<td></td>
<td>28 days 6,500 psi (44.8 MPa)</td>
</tr>
<tr>
<td>Chloride ion permeability (AASHTO T-277)</td>
<td>&lt; 600 coulombs</td>
</tr>
</tbody>
</table>

* Mortar scrubbed into substrate.

Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product’s most current product data sheet, product label and safety data sheet which are available online at http://usa.sika.com/ or by calling Sika’s technical service department at 800.933.7452. Nothing contained in any Sika materials relieves the user of the obligation to read and follow the warnings and instructions for each Sika product as set forth in the current product data sheet, product label and safety data sheet prior to product use.
# How to Use

## Substrate
Concrete, mortar, and masonry products

## Surface Preparation

**Concrete/Mortar:** Remove all deteriorated concrete, dirt, oil, grease, and all bond-inhibiting materials from surface. Be sure repair area is not less than 1/2 inch in depth. Preparation work should be done by high pressure water blast, scabbler, or other appropriate mechanical means to obtain an exposed aggregate surface with a minimum surface profile of ±1/16 in. (CSP-5). Saturate surface with clean water. Substrate should be saturated surface dry (SSD) with no standing water during application.

**Reinforcing Steel:** Steel reinforcement should be thoroughly prepared by mechanical cleaning to remove all traces of rust. Where corrosion has occurred due to the presence of chlorides, the steel should be high-pressure washed with clean water after mechanical cleaning. For priming of reinforcing steel use Sika® Armatec® 110 EpoCem (consult Product Data Sheet).

## Priming
For priming of reinforcing steel use Sika® Armatec® 110 EpoCem (consult Technical Data Sheet).

## Mixing
**Sika MonoTop mortar:** Place 4/5 of 1 gallon water in mixing container. Add Sika® MonoTop® while continuing to mix. Add additional water up to 1 gallon total. Mix to a uniform consistency, maximum 3 minutes. Mechanically mix with a low-speed drill (400-600 rpm) and paddle or in appropriate-size mortar mixer. **Sika MonoTop concrete:** For applications greater than 1 inch in depth, add 3/8-inch coarse aggregate (42-lb./unit) to Sika MonoTop to produce Sika® MonoTop® concrete. Trial mix designs should be conducted to simulate job conditions. The aggregate must be non-reactive (reference ASTM C1260, C227 and C289), clean, well-graded, saturated surface dry, have low absorption, high density, and comply with ASTM C33 size number 8 per Table 2. Mix as above. Introduce aggregate at desired quantity. Mix to uniform consistency, maximum 3 minutes.

## Application
Form and pour or pump applications: Pre-wet surface to SSD. Vibrate form while pouring or pumping. Pump with a variable pressure pump. Continue pumping until a 3 to 5 psi increase in normal line pressure is evident then STOP pumping. Form should not deflect. Vent to be capped when steady flow is evident, and forms stripped when appropriate.

## Tooling & Finishing
As per ACI recommendations for portland cement concrete, curing is required. Moist cure with wet burlap and polyethylene, a fine mist of water or a water based* compatible curing compound. Curing compounds adversely affect the adhesion of following layers of mortar, leveling mortar or protective coatings. Moist curing should commence immediately after finishing. Protect newly applied material from direct sunlight, wind, rain and frost.

*Prefreeding of curing compound is recommended.

## Limitations

<table>
<thead>
<tr>
<th>Application thickness</th>
<th>Minimum</th>
<th>Maximum</th>
</tr>
</thead>
<tbody>
<tr>
<td>Neat</td>
<td>1/2 inch (13 mm)</td>
<td>1 inch (25 mm)</td>
</tr>
<tr>
<td>Extended</td>
<td>1 inch (25 mm)</td>
<td>6 inches (150 mm)</td>
</tr>
</tbody>
</table>

- Minimum ambient and surface temperatures 45°F (7°C) and rising at time of application.
- Addition of coarse aggregates may result in variations of the physical properties of the mortar.
- Do not use a solvent-based curing compound.
- Product is not designed for unconfined placements or overlays (use SikaTop® 111 PLUS).
- As with all cement based materials, avoid contact with aluminum to prevent adverse chemical reaction and possible product failure. Insulate potential areas of contact by coating aluminum bars, rails, posts etc. with an appropriate epoxy such as Sikadur® Hi-Mod 32.

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Keep container tightly closed. Keep out of reach of children. Not for internal consumption. For industrial use only. For professional use only.

For further information and advice regarding transportation, handling, storage and disposal of chemical products, users should refer to the actual Safety Data Sheets containing physical, ecological, toxicological and other safety related data. Read the current actual Safety Data Sheet before using the product. In case of emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

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Sika warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within shelf life. User determines suitability of product for intended use and assumes all risks. Buyer’s sole remedy shall be limited to the purchase price or replacement of product exclusive of labor or cost of labor. NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. Sika SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. Sika SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS. SALE OF SIKA PRODUCTS ARE SUBJECT SIKA’S TERMS AND CONDITIONS OF SALE AVAILABLE AT HTTP://USA.SIKA.COM/ OR BY CALLING 201-933-8800.

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Regional Information and Sales Centers, For the location of your nearest Sika sales office, contact your regional center.

Sika Corporation
201 Polito Avenue
Lyndhurst, NJ 07071
Phone: 800-933-7452
Fax: 201-933-6225

Sika Canada Inc.
601 Delmar Avenue
Pointe Claire
Quebec H9R 4A9
Phone: 514-697-2610
Fax: 514-694-2792

Sika Mexicana S.A. de C.V.
Carretera Libre Celaya Km. 8.5
Fracc. Industrial Balvanera
Corregidora, Queretaro
C.P. 76920
Phone: 52 442 2385800
Fax: 52 442 2250537

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